

AMENDMENT UNDER 37 C.F.R. § 1.111

U.S. APPLN. NO.: 09/834,946

providing said set of calendar rollers which comprises at least three rollers, a nip portion is formed with a pair of nip rollers including a holding roller for holding a rolled plastic material sheet, and behind said nip portion, a release member is arranged in proximity to or in contact with said holding roller, and

rolling a plastic material into said plastic material sheet, then
laminating said plastic material sheet onto a base material sheet at said nip portion, and
thereafter

releasing the plastic material sheet layer of said laminated sheet from said holding roller by curling it with said release member.

6. (Amended) The method for producing a laminated sheet according to Claim 5, further comprising heating said release member during said releasing step to a temperature of 50°C or more.

8. (Amended) The method for producing a laminated sheet according to Claim 7, further comprising vibrating said doctor knife during said releasing step.

Claims 11 and 12 are added as new claims.

--11. A method for producing a laminated sheet according to claim 6, wherein said heating is conducted using a band heater.

12. The method for producing a laminated sheet according to claim 8, wherein said vibrating is carried out using an air cylinder.--